

Film Width Formula

Manual & Semi-Automatic L-Bar Sealers

Package Height	Formula
0" – 2.5"	$W + H + 2"$
2.5" – 4.5"	$W + H + 2.5"$
4.5" +	$W + H + 3"$

Automatic L-Bar Sealers

0" – 3"	$W + H + 4"$
3" – 6"	$W + H + 4.5"$
6" +	$W + H + 5-6"$

Cut-Off Formula (Bag Length)

Package Height	Formula
0" – 2.5"	$L + H + 1"$
2.5" – 4.5"	$L + H + 1.5"$
4.5" +	$L + H + 2"$

Roll Length

	45	60	75	100	125
Single Wound	11,660'	8,750'	7,000'	5,250'	4,200'
Center Folded	5,830'	4,375'	3,500'	2,625'	2,100'



Parts Per Roll

$$\frac{\text{Roll Length (ft)} \times 12}{\text{Bag Length (in)}}$$

Cost Per Part

$$\frac{\text{Cost Per Roll}}{\text{Parts Per Roll}}$$